Amendments to the Specification:

Please amend the paragraph (section) beginning on page 1, below the title as shown below:

CROSS REFERENCE TO RELATED APPLICATIONS

This application is related to and claims the benefit of U.S. Provisional Application No. 60/284,167, filed April 17, 2001, filed November 2001, and entitled "Method and Apparatus Incorporating One Dimensional Modeling for Controlling Stresses in a Spray Form Process," the disclosure of which is hereby incorporated by reference herein in its entirety.